



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3508-13
Job Sheet 179920



Part No: D3508-13

Job Qty: 6 ea

Part Name: Wearplate Aft



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/26/18

Job Tracking No:

Due Date: 6/29/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV C IPP Rev:A New Issue 07.06.12 EC IPP Rev:B Rev C dwg 07-12-06 DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea	6/29/18	6/29/18	0.00	0.00	Start Up Waterjet		<i>OK 18/07/18</i>
100	Waterjet	6 pcs	6/29/18	6/29/18	0.00	0.50	Waterjet1		<i>OK 18/07/18</i>
120	QC	6 pcs	6/29/18	6/29/18	0.00	0.00	QC8		<i>38</i>
130	Brake NC	6 pcs	6/29/18	6/29/18	0.30	0.12	Brake NC 1		<i>DAS 38</i>
140	QC	6 pcs	6/29/18	6/29/18	0.00	0.00	QC5		<i>38</i>
150	Large Fab	6 pcs	6/29/18	6/29/18	0.00	1.48	Large Fab 1		<i>18-07-11</i>
160	QC	6 pcs	6/29/18	6/29/18	0.00	0.00	QC10		<i>12</i>
170	QC	6 pcs	6/29/18	6/29/18	0.00	0.00	QC5		<i>12</i>
180	Powdercoat	6 pcs	6/29/18	6/29/18	0.00	0.11	Powdercoat3		<i>18-7-17</i>
190	QC	6 pcs	6/29/18	6/29/18	0.00	0.00	QC3		<i>38</i>
200	Packaging	6 pcs	6/29/18	6/29/18	0.00	0.00	Packaging3-1	<i>FP-001</i>	<i>18-7-17</i>
210	QC21-SA	6 Ea	6/29/18	6/29/18	0.00	0.00	QC21		<i>21</i>

M 136370 START: 8:55 OUT: BDD FINISH: 9:05 9-88 JUL 24 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S20GA	304/316 .040 Sheet	1.0320 sf (.172 ea)	90-Start up Operation	<i>505501</i>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S20GA	1	215	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Wearplate	8.380inches ± 0.030	8.410 8.350		
2	Wearplate	5.625inches ± 0.010	5.635 5.615		
3	Wearplate	0.375inches ± 0.010	0.385 0.365		
4	Wearplate	2.813inches ± 0.010	2.823 2.803		
5	Wearplate	2.063inches ± 0.010	2.073 2.053		

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only



Work Order: _____		AGAINST DEPARTMENT/PROCESS		Water Jet		Engineering	
Part No. _____		Cross tube		Prod. Eng. Coord.		Quality	
NCR No. _____		Small Fab		Rec/Store/Packaging		Other	
Date: _____		Finishing		Supplier			
Step #: _____		Composite					
Description: _____		Suspected Unapproved		MRB (QS1042) Approval			
_____		Rework		Completed By			
_____		Scrap		Lead hand / Supervisor Approval Verification			
_____		Use-as-is		QC / QA Coordinator Approval			
_____		Thermoforming					
_____		Large Fab					
_____		Machining					
_____		Skid-tube					
_____		QTY Effective: _____					
_____		Date: 07/06/18					
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6	Wearplate	0.187inches + 0.005 - 0.001	0.192 0.186
7	Wearplate	0.300inches ± 0.010	0.310 0.290
8	Wearplate	0.300inches ± 0.010	0.310 0.290

Plex 6/26/18 9:59 AM Dart.lajeunesse.marie